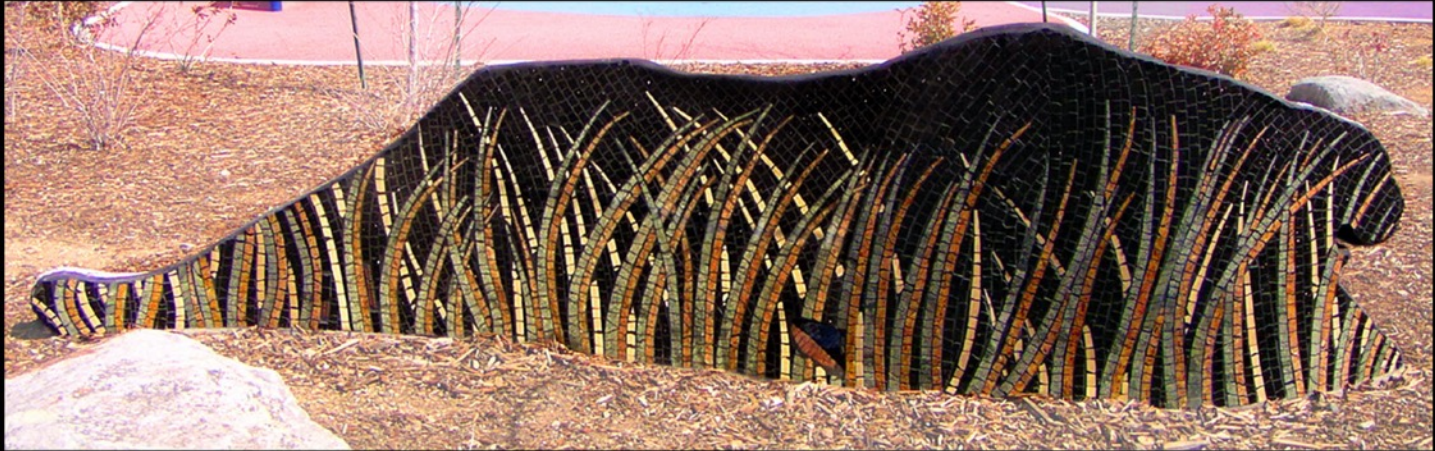


Eileen Gay
Mosaic Artist
& Concrete Sculptor

















Mosaic Sculptural Proposal

WINNER'S CIRCLE

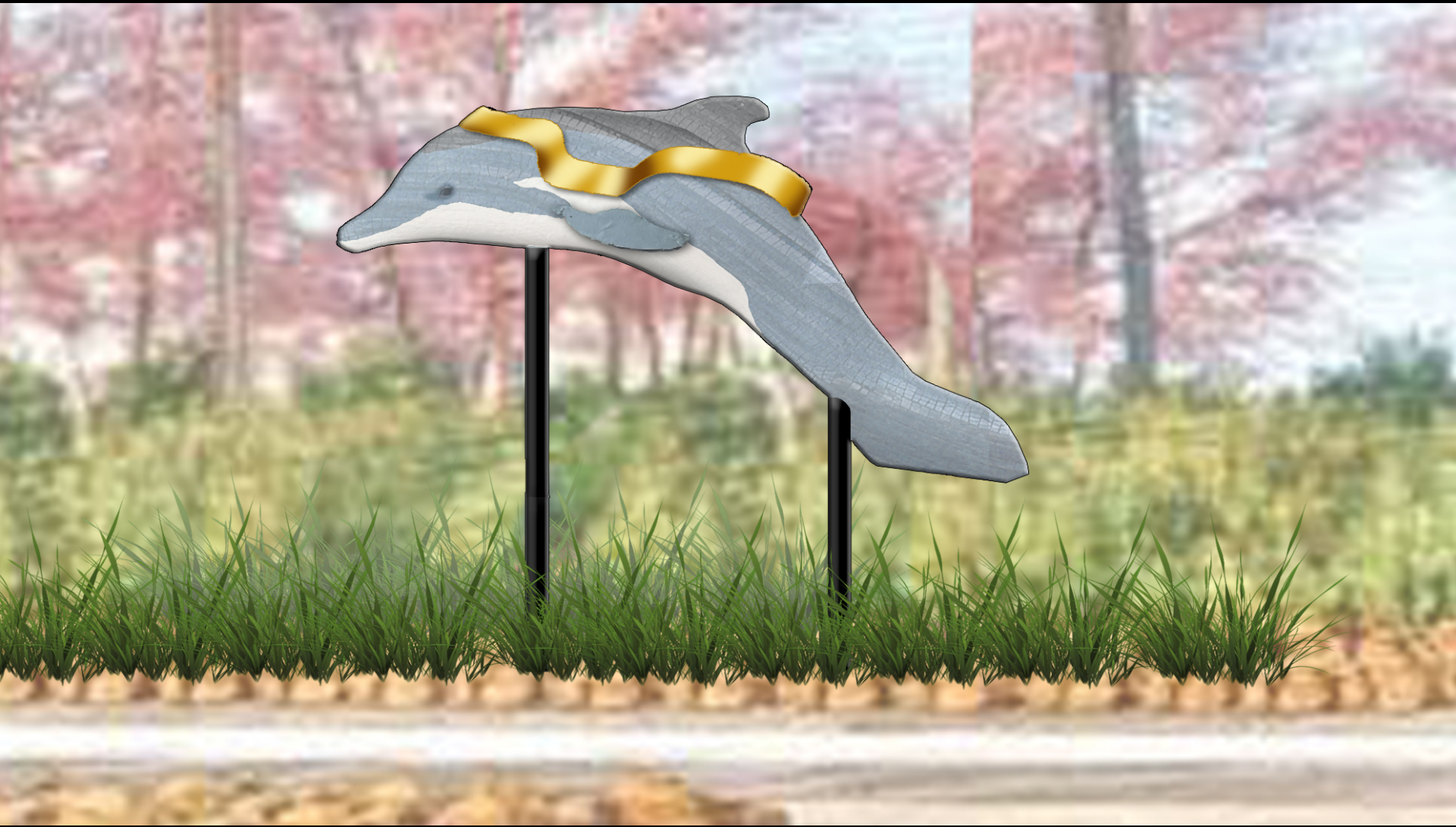
*Floresta Oval-about Public Art Project
Port St. Lucie, Florida*

WINNER'S CIRCLE

Winner's Circle features two dolphins swimming around the oval-about, joyfully seeming to chase each other – each with golden, winner's ribbons fluttering behind them as they go.

'Everyone can be a winner' they seem to shout as they go 'round the roundabout.

As drivers transition the site, they'll be able to see varying angles of the dolphins' circular dance of joy, golden ribbons rippling.



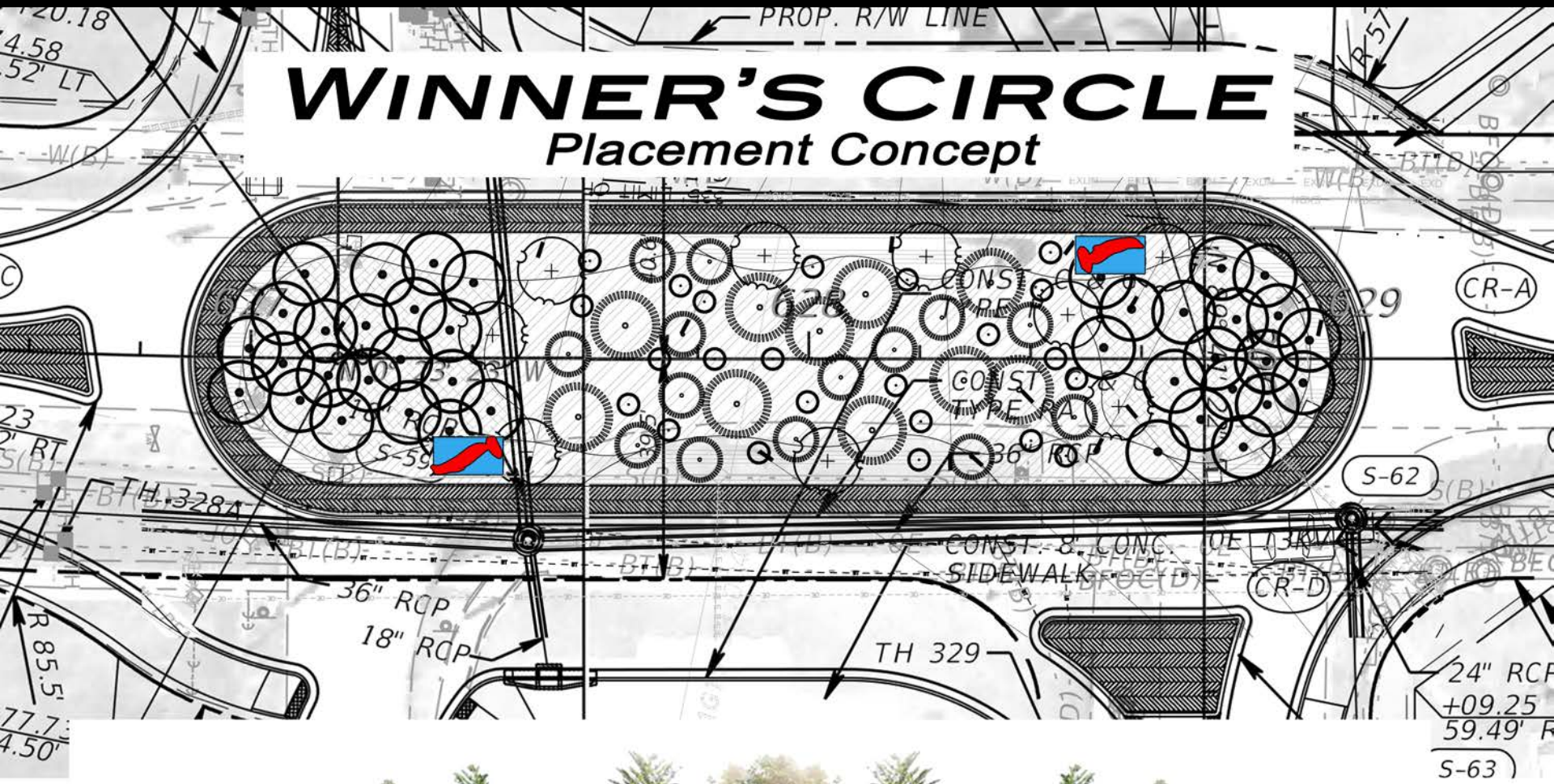


WINNER'S CIRCLE



WINNER'S CIRCLE

Placement Concept



WINNER'S CIRCLE

Proposed materials:

- The footers will be concrete forms poured to a height of approximately 6" above finish grade to protect the bases from moisture and planting maintenance for each dolphin. The sizes will be confirmed by an engineer and noted on plans for the local contractor working on the project.
- The sculptures include embedded steel infrastructure and pick points. The baseplates will include holes for attachment hardware to bolt the sculptures to the footers at the site.
- The dolphins will be carved using high density expanded polystyrene foam coated with at least two layers of fiberglass mesh and a high-performance, fiber-reinforced, polymer-modified, cementitious coating to create the substrate for the mosaic.
- Mosaic materials used will be glazed, high fired porcelain and glass tile that is freeze thaw resistant.
- Grout will be a urethane and / or latex material also rated to withstand freeze thaw situations.

Dimensions: Winner's Circle –

Footprint and sculpture size: Approximately 9.5' tall x 10' long x 5' wide

Maintenance:

All materials used are all rated to offer durability, safety, and permanence to the artwork.

Maintenance is a simple wipe down using simple, non-abrasive cleaner such as Windex occasionally to clean and freshen the sculptures appearance.

NEVER POWER-WASH!!

Basic Construction for WINNER'S CIRCLE

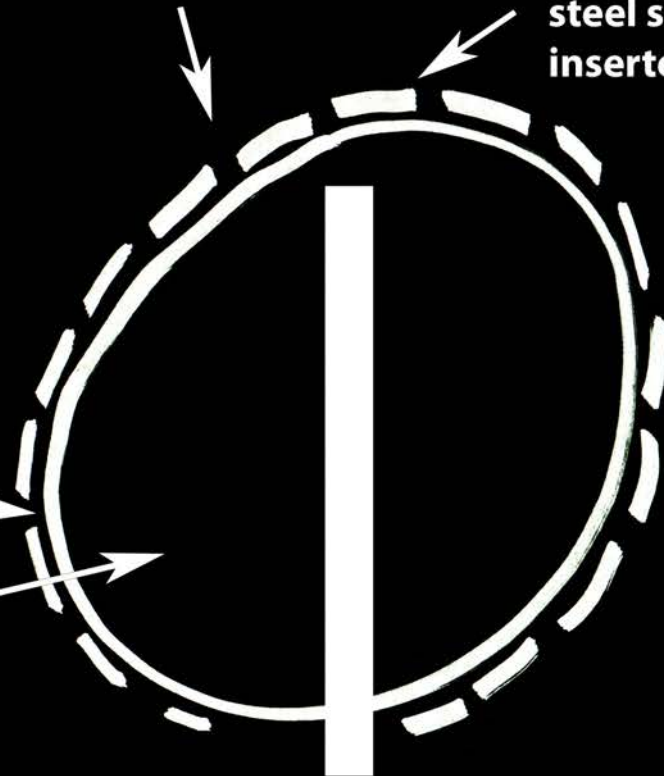


- High fire glazed porcelain and glass mosaic
- Adhered with modified thin-set cement
- Grouted with urethane grout

Example of
steel support
inserted

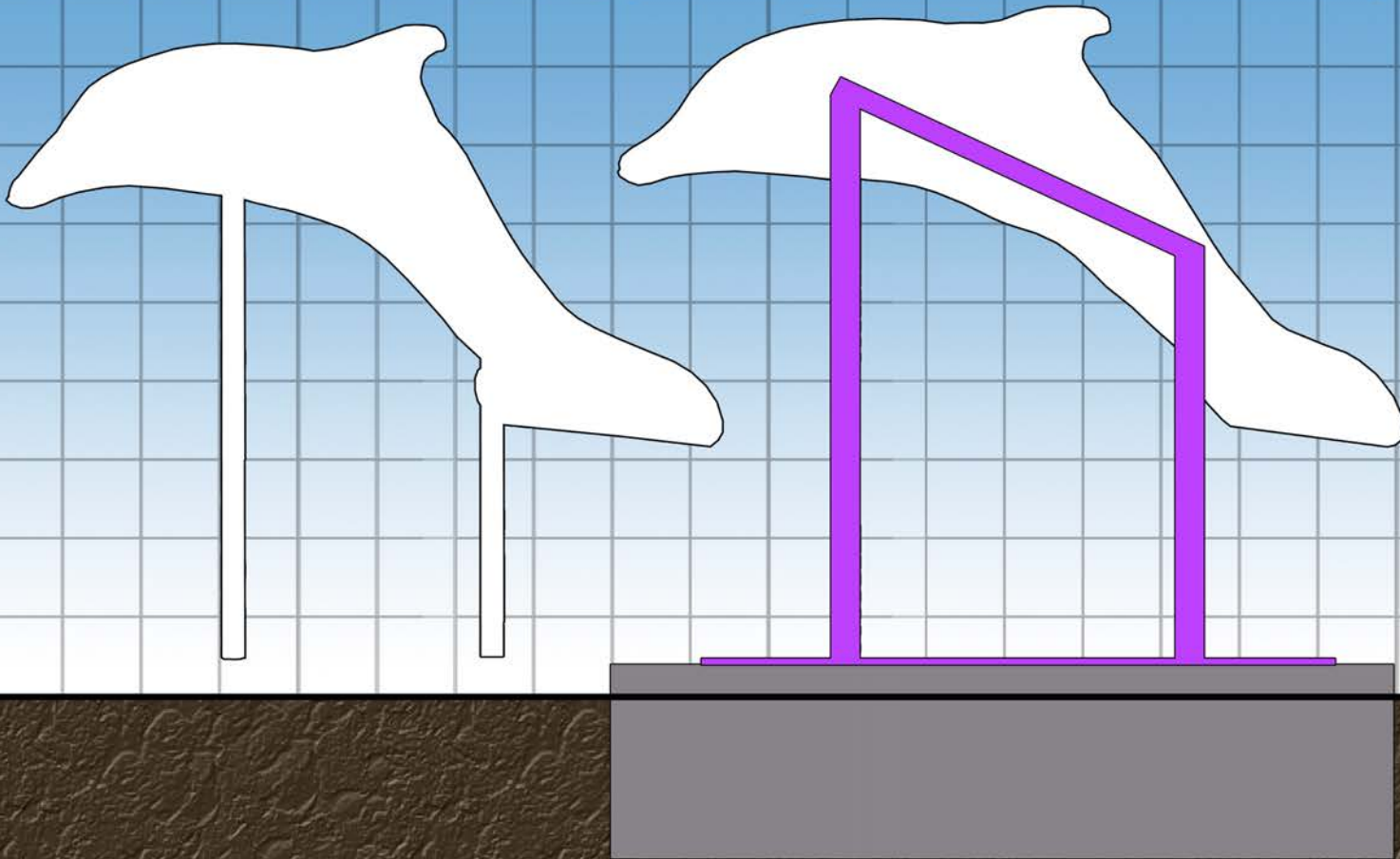
2-3 coats of acrylic concrete
with fiberglass reinforcement

EPS material
as armature



WINNER'S CIRCLE

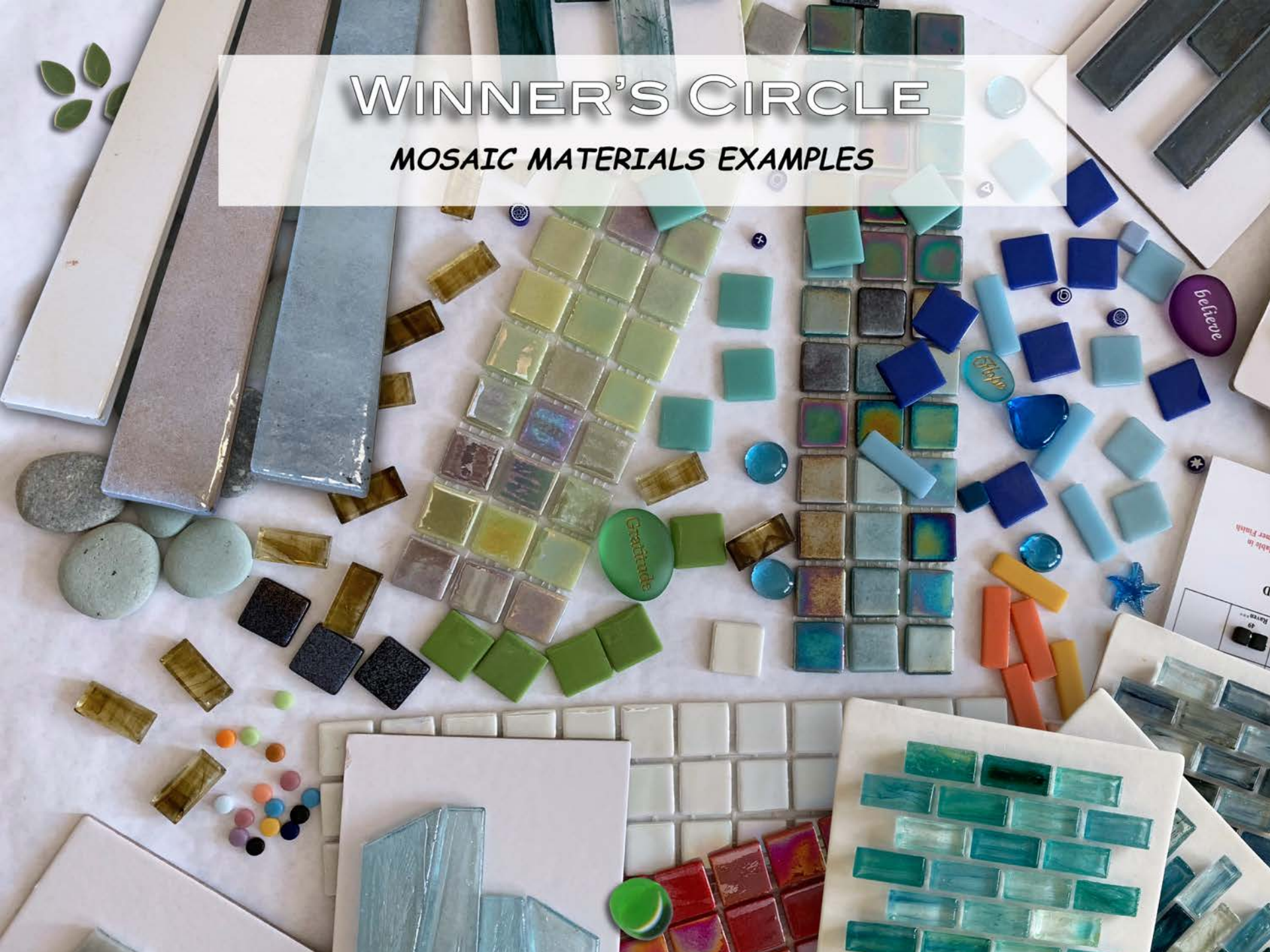
DRAFT STEEL DESIGN
10' EACH DOLPHIN



6' MAN for scale

WINNER'S CIRCLE

MOSAIC MATERIALS EXAMPLES



WINNER'S CIRCLE

SCULPTURAL MOSAIC

Item	Budget
Artist's Fee	18,000.00
Engineering	5,000.00
Forms, steel	23,600.00
Materials/Supplies	12,000.00
Fabrication	75,700.00
Load, transport, crane	25,500.00
Sitework (floor, etc)	20,000.00
Photography/Prints/CD	200.00
Contingency	20,000.00
Total Expenses	Budget
	200,000.00



***DOLPHINS
TIMELINE***

FEBRUARY

Artist notification
Call for kids fish designs goes out

JULY

Engineering work
Sculpture materials ordered
Steel fabrication started
Tile ordered

AUGUST

Steel finished, powdercoated
Sculpture & steel married
Concrete work started

SEPTEMBER

Concrete work completed
Tile materials prepped

OCTOBER – JANUARY '25

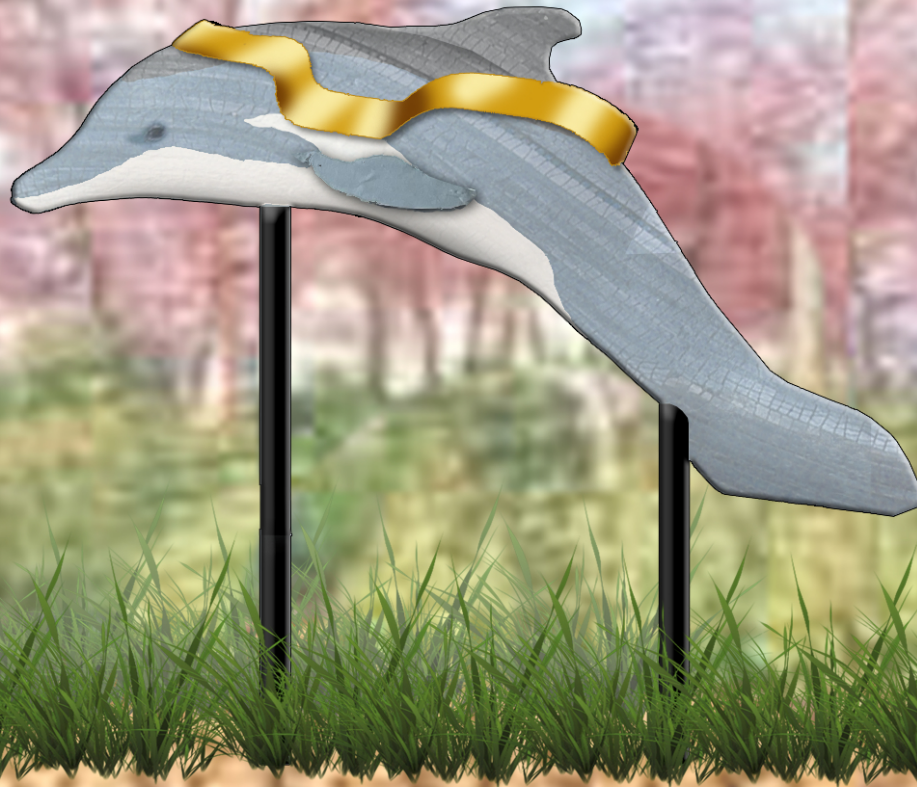
Mosaic fabrication

FEBRUARY / MARCH

Grout work
Transport to site
Installation

For your consideration

WINNER'S CIRCLE







EG